

# DATASHEET

## SISD0600ED120i20

ED-Type phase leg IGBT module



**$V_{CE} = 1200\text{ V}$**

**$I_C = 2 \times 600\text{ A}$**

- *i20* ultra-low loss fine pattern Trench IGBT chipset
- Baseplate isolation with efficient  $\text{Al}_2\text{O}_3$  ceramic
- Cu baseplate for low thermal resistance
- Industry standard package

### Maximum ratings<sup>1</sup>

PARAMETER	SYMBOL	CONDITIONS	MIN	MAX	UNIT
Collector-emitter voltage	$V_{CES}$	$V_{GE} = 0\text{ V}$ , $T_{vj} = 25\text{ °C}$		1200	V
DC collector current	$I_C$	$T_C = 120\text{ °C}$ , $T_{vj} = 175\text{ °C}$		600	A
Peak collector current	$I_{CM}$	$t_p = 1\text{ ms}$		1200	A
Gate-emitter voltage	$V_{GES}$		-20	20	V
Total power dissipation	$P_{tot}$	$T_C = 25\text{ °C}$ , $T_{vj} = 175\text{ °C}$ , per switch		3260	W
DC forward current	$I_F$			600	A
Peak forward current	$I_{FRM}$	$t_p = 1\text{ ms}$		1200	A
Surge current	$I_{FSM}$ $I^2t$	$V_R = 0\text{ V}$ , $T_{vj} = 150\text{ °C}$ , $t_p = 10\text{ ms}$ , half-sinewave		2750 37500	A $\text{A}^2\text{s}$
Isolation voltage	$V_{isol}$	1 min, $f = 50\text{ Hz}$		3400	V
Junction operating temperature	$T_{vj(op)}$		-40	175 <sup>2</sup>	°C
Case temperature	$T_C$		-40	125 <sup>3</sup>	°C
Storage temperature	$T_{stg}$		-40	125	°C
Mounting torques <sup>4</sup>	$M_S$	Base-heatsink, M5 screws	3	6	Nm
	$M_{t1}$	Main terminals, M6 screws	3	6	Nm

<sup>1</sup> Maximum rated values indicate limits beyond which damage to the device may occur per IEC 60747

<sup>2</sup>  $T_{vj(op)} > 150\text{ °C}$  allowed for overload conditions, in maximum for 60s and less than 20% of operation time

<sup>3</sup> For UL1557 compliance  $T_{Cmax}$  must be limited to 125°C

<sup>4</sup> For details, please refer to the mounting instructions

## IGBT<sup>5</sup>

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNIT
Collector(-emitter) breakdown voltage	$V_{(BR)CES}$	$V_{GE} = 0\text{ V}$ , $I_C = 10\text{ mA}$ , $T_{vj} = 25^\circ\text{C}$	1200			V
Collector-emitter saturation voltage <sup>6</sup>	$V_{CEsat}$	$I_C = 600\text{ A}$ , $V_{GE} = 15\text{ V}$	$T_{vj} = 25^\circ\text{C}$	1.5	1.9	V
			$T_{vj} = 125^\circ\text{C}$	1.7		V
			$T_{vj} = 175^\circ\text{C}$	1.8		V
Collector cut-off current	$I_{CES}$	$V_{CE} = 1200\text{ V}$ , $V_{GE} = 0\text{ V}$	$T_{vj} = 25^\circ\text{C}$		1	mA
			$T_{vj} = 125^\circ\text{C}$	1		mA
			$T_{vj} = 175^\circ\text{C}$	20		mA
Gate leakage current	$I_{GES}$	$V_{CE} = 0\text{ V}$ , $V_{GE} = \pm 20\text{ V}$	-0.5		0.5	$\mu\text{A}$
Gate-emitter threshold voltage	$V_{GE(th)}$	$I_C = 30\text{ mA}$ , $V_{CE} = V_{GE}$ , $T_{vj} = 25^\circ\text{C}$	5	6.2	7.5	V
Gate charge	$Q_G$	$I_C = 600\text{ A}$ , $V_{CE} = 600\text{ V}$ , $V_{GE} = -15\text{ V} \dots 15\text{ V}$		5.3		$\mu\text{C}$
Input capacitance	$C_{ies}$	$V_{CE} = 25\text{ V}$ , $V_{GE} = 0\text{ V}$ , $f = 1\text{ MHz}$ , $T_{vj} = 25^\circ\text{C}$		44		nF
Output capacitance	$C_{oes}$			3.9		nF
Reverse transfer capacitance	$C_{res}$			2.1		nF
Internal gate resistor	$R_{Gint}$	Per switch		1.2		$\Omega$
Turn-on delay time	$t_{d(on)}$	$V_{CC} = 600\text{ V}$ , $I_C = 600\text{ A}$ , $R_G = 0.47\ \Omega$ , $V_{GE} = \pm 15\text{ V}$ , $L_s = 30\text{ nH}$ , inductive load	$T_{vj} = 25^\circ\text{C}$	120		ns
			$T_{vj} = 125^\circ\text{C}$	145		ns
			$T_{vj} = 175^\circ\text{C}$	155		ns
Rise time	$t_r$		$T_{vj} = 25^\circ\text{C}$	60		ns
			$T_{vj} = 125^\circ\text{C}$	67		ns
			$T_{vj} = 175^\circ\text{C}$	70		ns
Turn-off delay time	$t_{d(off)}$	$V_{CC} = 600\text{ V}$ , $I_C = 600\text{ A}$ , $R_G = 1.5\ \Omega$ , $V_{GE} = \pm 15\text{ V}$ , $L_s = 30\text{ nH}$ , inductive load	$T_{vj} = 25^\circ\text{C}$	575		ns
			$T_{vj} = 125^\circ\text{C}$	685		ns
			$T_{vj} = 175^\circ\text{C}$	735		ns
Fall time	$t_f$		$T_{vj} = 25^\circ\text{C}$	165		ns
			$T_{vj} = 125^\circ\text{C}$	290		ns
			$T_{vj} = 175^\circ\text{C}$	335		ns
Turn-on switching energy	$E_{on}$	$V_{CC} = 600\text{ V}$ , $I_C = 600\text{ A}$ , $R_G = 0.47\ \Omega$ , $V_{GE} = \pm 15\text{ V}$ , $L_s = 30\text{ nH}$ , inductive load	$T_{vj} = 25^\circ\text{C}$	20		mJ
			$T_{vj} = 125^\circ\text{C}$	50		mJ
			$T_{vj} = 175^\circ\text{C}$	73		mJ
Turn-off switching energy	$E_{off}$	$V_{CC} = 600\text{ V}$ , $I_C = 600\text{ A}$ , $R_G = 1.5\ \Omega$ , $V_{GE} = \pm 15\text{ V}$ , $L_s = 30\text{ nH}$ , inductive load	$T_{vj} = 25^\circ\text{C}$	66		mJ
			$T_{vj} = 125^\circ\text{C}$	90		mJ
			$T_{vj} = 175^\circ\text{C}$	100		mJ
Short circuit current	$I_{sc}$	$t_{pCS} \leq 10\ \mu\text{s}$ , $V_{GE} = 15\text{ V}$ , $T_{vj} = 175^\circ\text{C}$ , $V_{CC} = 800\text{ V}$ , $V_{CEM\ Chip} \leq 1200\text{ V}$		2000		A

<sup>5</sup> Characteristic values according to IEC 60747-9

<sup>6</sup> Collector-emitter saturation voltage is given at chip-level



## Diode<sup>7</sup>

PARAMETER	SYMBOL	CONDITIONS		MIN	TYP	MAX	UNIT
Forward voltage <sup>8</sup>	$V_F$	$I_F = 600 \text{ A}$	$T_{vj} = 25 \text{ °C}$		1.85	2.3	V
			$T_{vj} = 125 \text{ °C}$		1.95		V
			$T_{vj} = 175 \text{ °C}$		2.00		V
Peak reverse recovery current	$I_{RM}$	$V_R = 600 \text{ V}$ , $I_F = 600 \text{ A}$ , $di/dt = 9000 \text{ A}/\mu\text{s}$ (175 °C), $R_G = 0.47 \text{ }\Omega$ , $V_{GE} = \pm 15 \text{ V}$ , $L_s = 30 \text{ nH}$ , inductive load	$T_{vj} = 25 \text{ °C}$		485		A
			$T_{vj} = 125 \text{ °C}$		570		A
			$T_{vj} = 175 \text{ °C}$		585		A
Recovery charge	$Q_{rr}$		$T_{vj} = 25 \text{ °C}$		53		$\mu\text{C}$
			$T_{vj} = 125 \text{ °C}$		75		$\mu\text{C}$
			$T_{vj} = 175 \text{ °C}$		133		$\mu\text{C}$
Reverse recovery time	$t_{rr}$		$T_{vj} = 25 \text{ °C}$		155		ns
			$T_{vj} = 125 \text{ °C}$		700		ns
			$T_{vj} = 175 \text{ °C}$		840		ns
Reverse recovery energy	$E_{rec}$		$T_{vj} = 25 \text{ °C}$		27		mJ
			$T_{vj} = 125 \text{ °C}$		43		mJ
			$T_{vj} = 175 \text{ °C}$		55		mJ

## Package properties<sup>9</sup>

PARAMETER	SYMBOL	CONDITIONS		MIN	TYP	MAX	UNIT
IGBT thermal resistance junction to case	$R_{th(j-c)IGBT}$	Per switch				0.046	K/W
Diode thermal resistance junction to case	$R_{th(j-c)Diode}$					0.077	K/W
IGBT thermal resistance case to heatsink	$R_{th(c-s)IGBT}$	IGBT per switch			0.030		K/W
Diode thermal resistance case to heatsink	$R_{th(c-s)Diode}$	diode per switch			0.036		K/W
Comparative tracking index	CTI			200			
Module stray inductance	$L_{sCE}$	Per switch			20		nH
Resistance, terminal chip	$R_{CC+EE}$	Per switch	$T_{vj} = 25 \text{ °C}$		0.9		m $\Omega$
			$T_{vj} = 125 \text{ °C}$		1.25		m $\Omega$
			$T_{vj} = 175 \text{ °C}$		1.4		m $\Omega$

<sup>7</sup> Characteristic values according to IEC 60747-2

<sup>8</sup> Forward voltage is given at chip-level

<sup>9</sup> Package and mechanical properties according to IEC 60747-15



## Mechanical properties

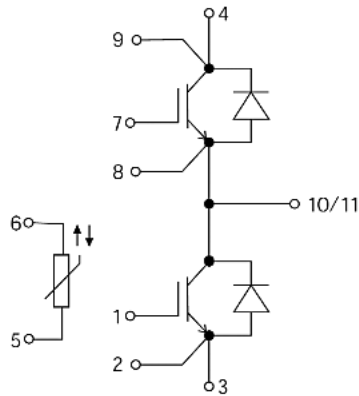
PARAMETER	SYMBOL	CONDITIONS		MIN	TYP	MAX	UNIT
Dimensions	L x W x H	Typical		152 x 62 x 17			mm <sup>3</sup>
Clearance distance in air	d <sub>a</sub>	According to IEC 60664-1 and EN 50124-1	Terminal to base:	12.5			mm
			Terminal to terminal:	10			mm
Surface creepage distance	d <sub>s</sub>	According to IEC 60664-1 and EN 50124-1	Terminal to base:	14.5			mm
			Terminal to terminal:	13			mm
Mass	M			350		g	

## NTC Thermistor

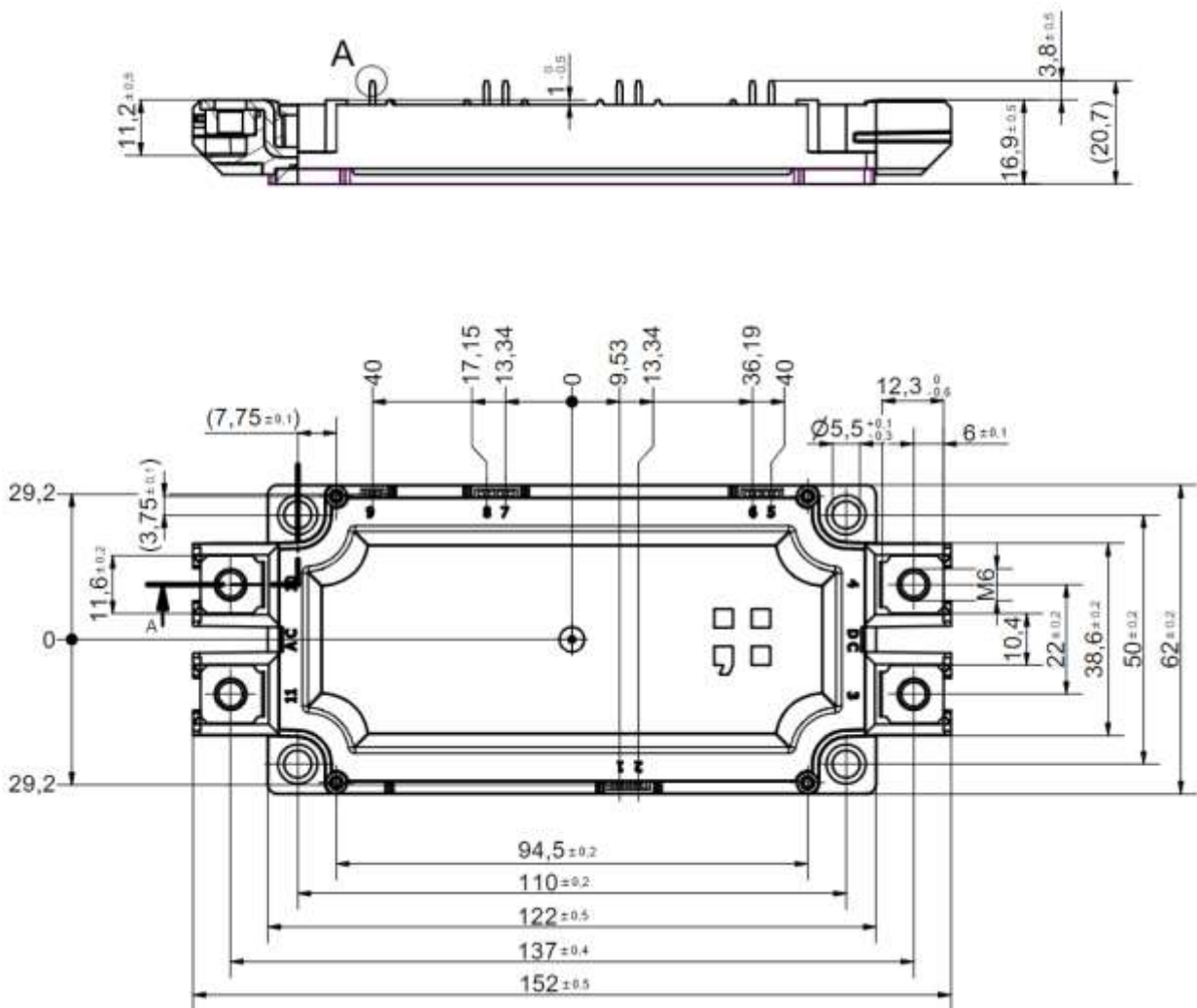
PARAMETER	SYMBOL	CONDITIONS		TYP	MAX	UNIT
Rated resistance	R <sub>25</sub>	T <sub>c</sub> = 25 °C		5		kΩ
R100	R <sub>100</sub>	T <sub>c</sub> = 100 °C	468		518	Ω
B-value	B <sub>25/50</sub>	$R_2 = R_{25} \exp [B_{25/50}(1/T_2 - 1/(298.15K))]$		3375		K
B-value	B <sub>25/100</sub>	$R_2 = R_{25} \exp [B_{25/100}(1/T_2 - 1/(298.15K))]$		3433		K



### Electrical configuration



### Outline drawing



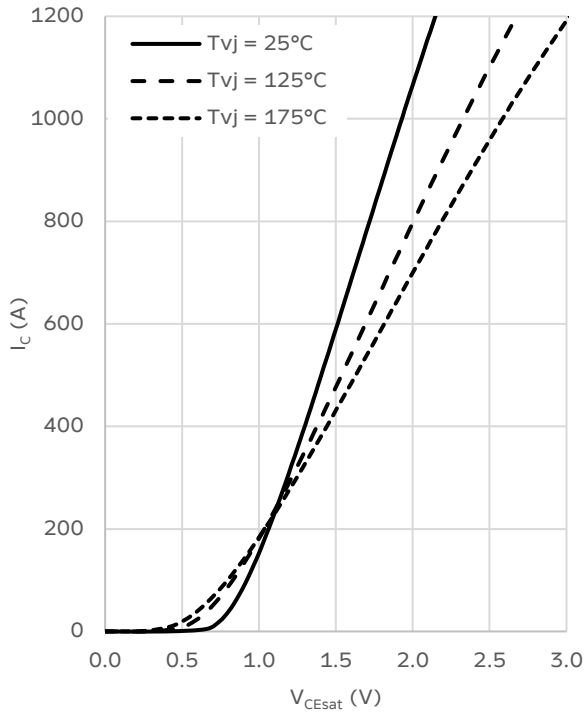
This is an electrostatic sensitive device.  
*This product has been designed and qualified for Industrial Level.*



## Characteristics

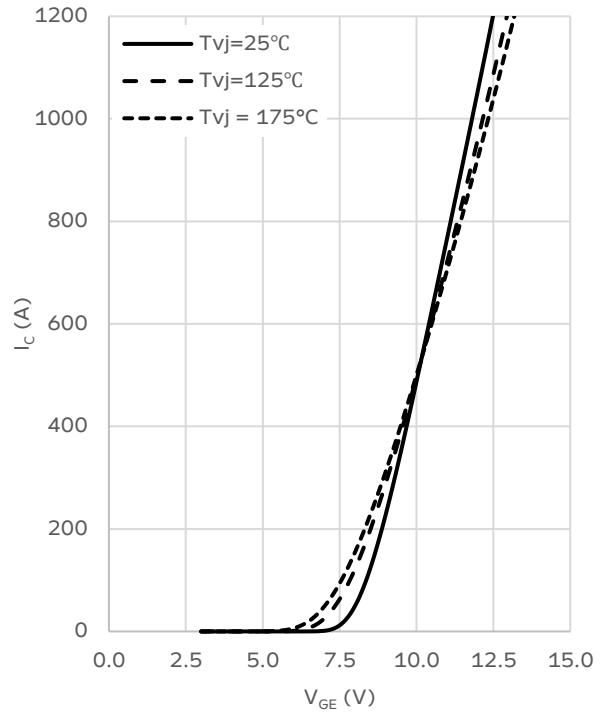
**IGBT on-state characteristics (typical)**

$I_c = f(V_{CE})$   
 $V_{GE} = 15\text{ V}$



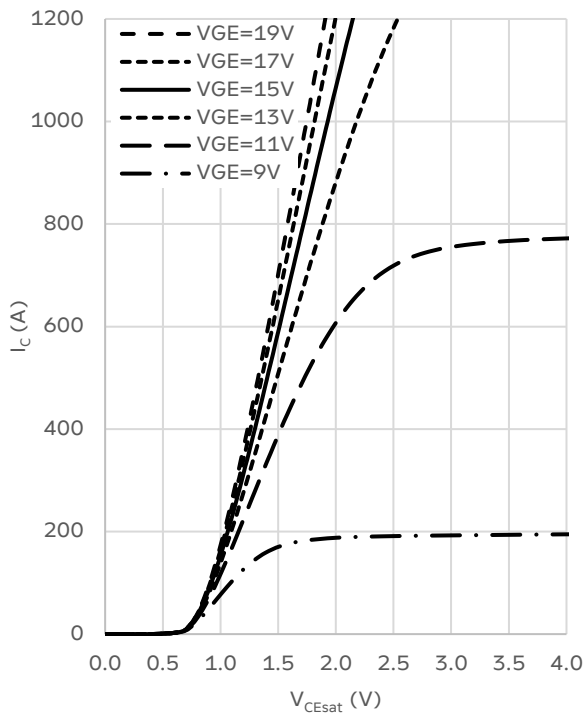
**IGBT transfer characteristics (typical)**

$I_c = f(V_{GE})$   
 $V_{CE} = 20\text{ V}$



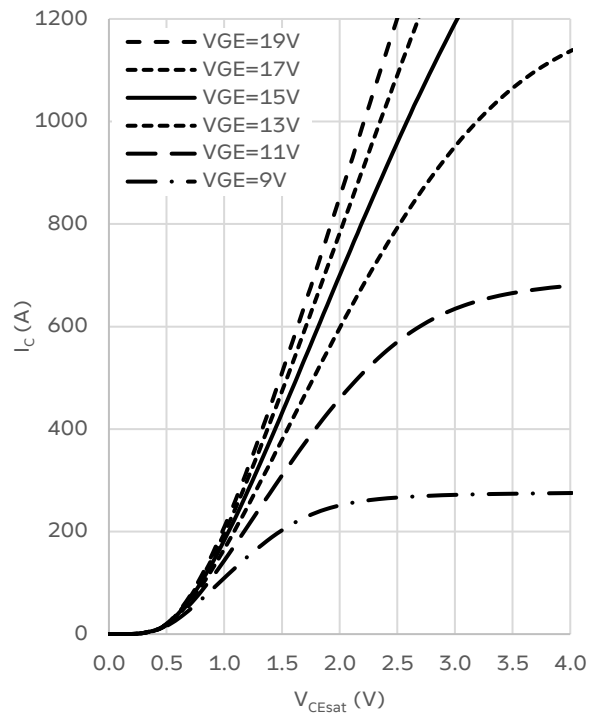
**IGBT output characteristics (typical)**

$I_c = f(V_{CE})$   
 $T_{vj} = 25^\circ\text{C}$



**IGBT output characteristics (typical)**

$I_c = f(V_{CE})$   
 $T_{vj} = 175^\circ\text{C}$

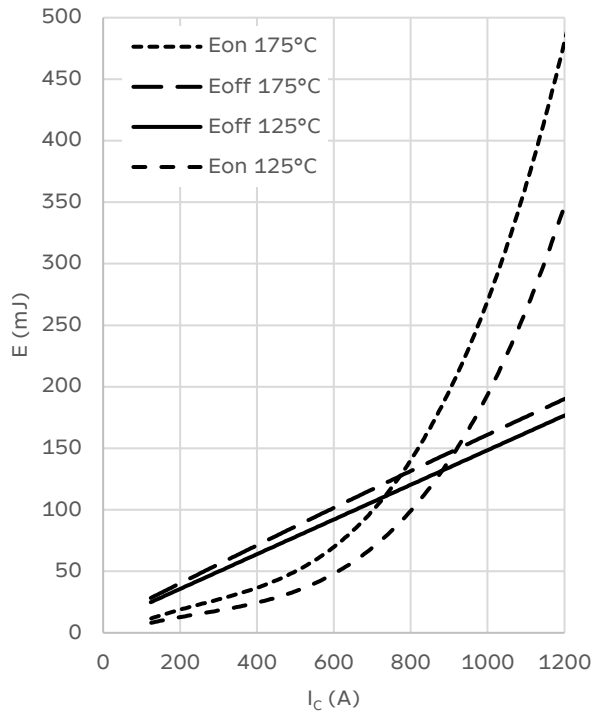




**IGBT switching losses (typical)**

$E = f(I_{CE})$

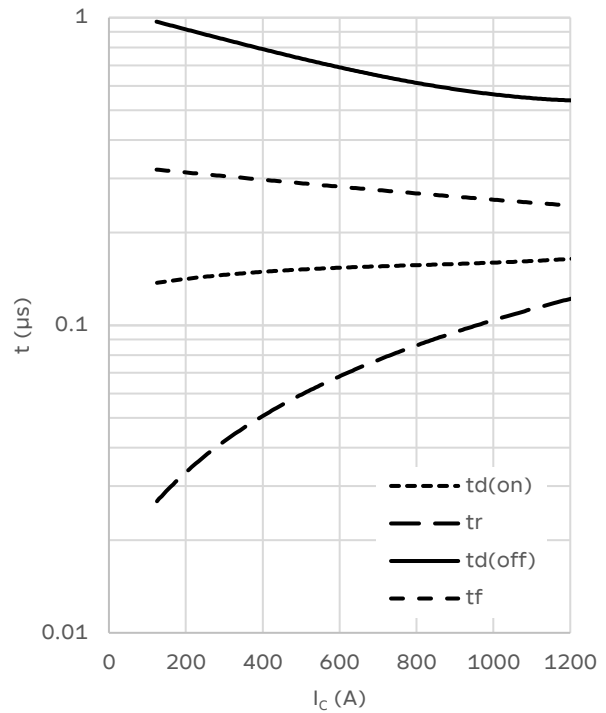
$V_{CE} = 600\text{ V}$ ,  $R_{Gon} = 0.47\ \Omega$ ,  $R_{Goff} = 1.5\ \Omega$ ,  $V_{GE} = -15/+15\text{ V}$



**IGBT switching times (typical)**

$t = f(I_{CE})$ ,  $T_{vj} = 175\text{ °C}$

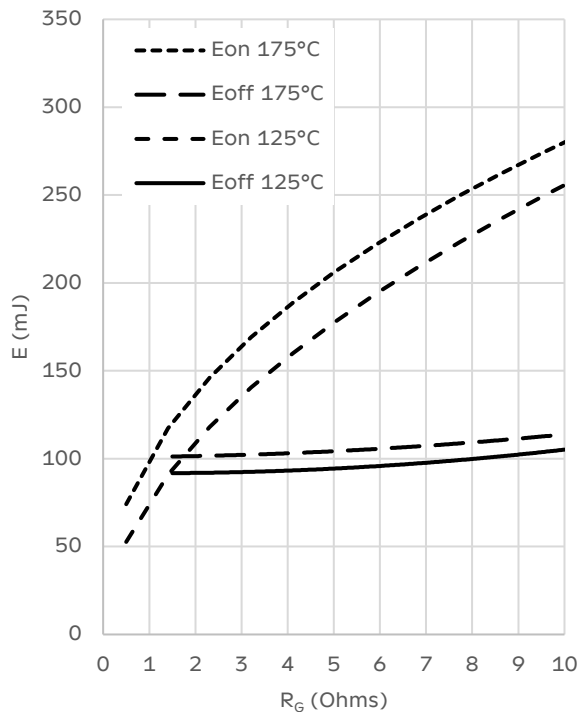
$V_{CE} = 600\text{ V}$ ,  $R_{Gon} = 0.47\ \Omega$ ,  $R_{Goff} = 1.5\ \Omega$ ,  $V_{GE} = -15/+15\text{ V}$



**IGBT switching losses (typical)**

$E = f(R_G)$

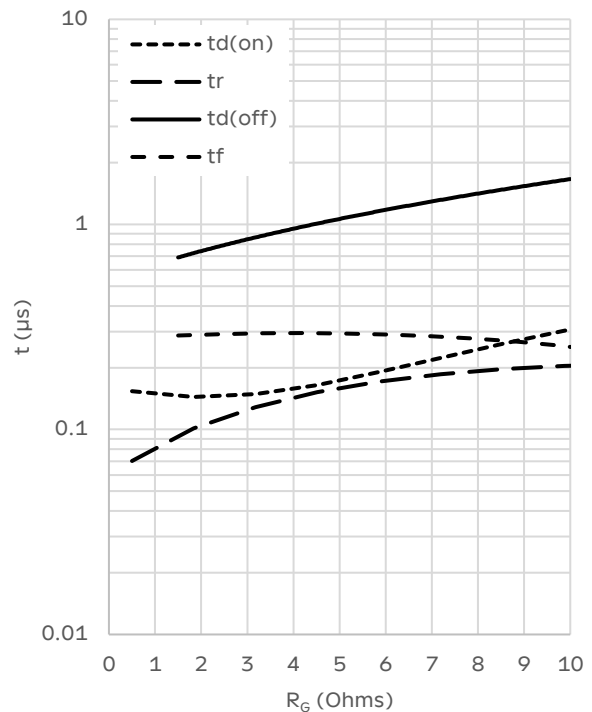
$V_{CE} = 600\text{ V}$ ,  $I_C = 600\text{ A}$ ,  $V_{GE} = -15/+15\text{ V}$



**IGBT switching times (typical)**

$t = f(R_G)$ ,  $T_{vj} = 175\text{ °C}$

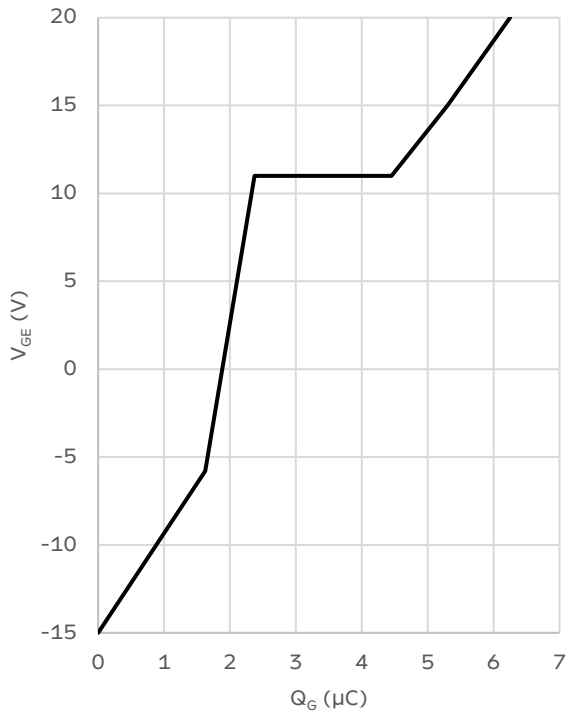
$V_{CE} = 600\text{ V}$ ,  $I_C = 600\text{ A}$ ,  $V_{GE} = -15/+15\text{ V}$





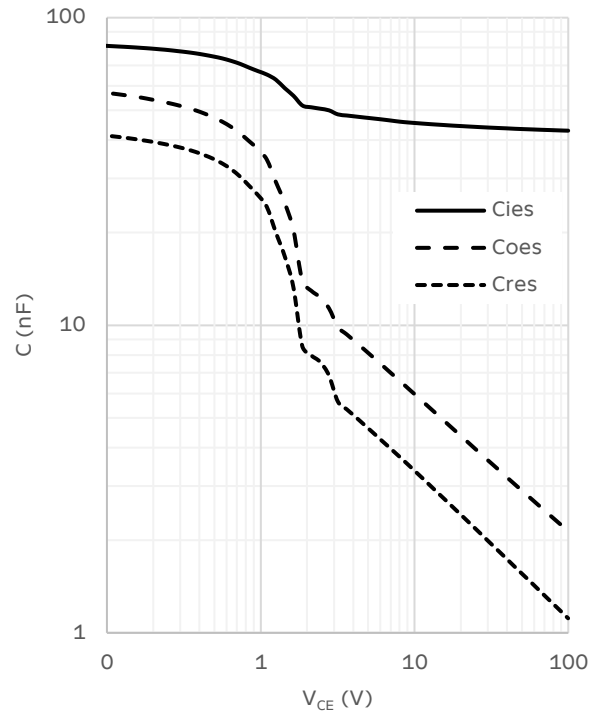
### IGBT gate charge (typical)

$V_{GE} = f(Q_G)$ ,  $T_{vj} = 25\text{ °C}$   
 $V_{CE} = 600\text{ V}$ ,  $I_C = 600\text{ A}$



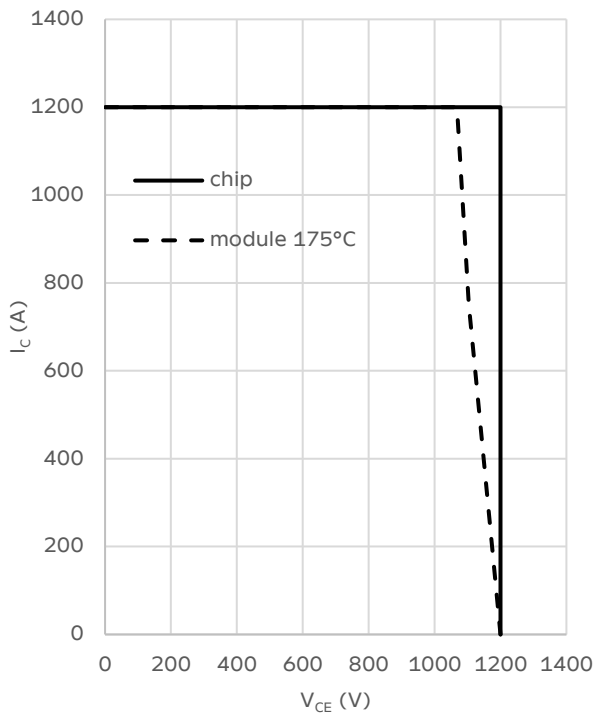
### Capacitance characteristics (typical)

$C = f(V_{CE})$ ,  $T_{vj} = 25\text{ °C}$   
 $f = 100\text{ kHz}$ ,  $V_{GE} = 0\text{ V}$



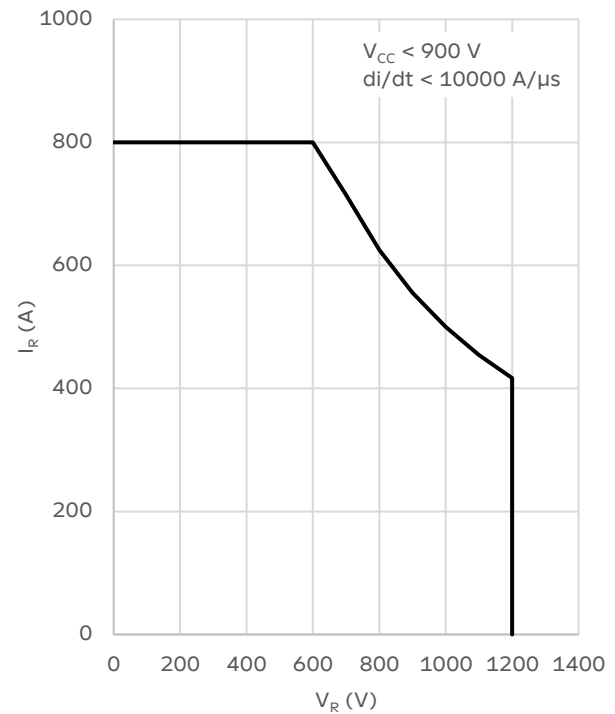
### IGBT RBSOA

$I_C = f(V_{CEm})$   
 $R_{Goff} = 1.5\ \Omega$ ,  $V_{GE} = \pm 15\text{ V}$



### Diode SOA

$T_{vj} \leq 175\text{ °C}$

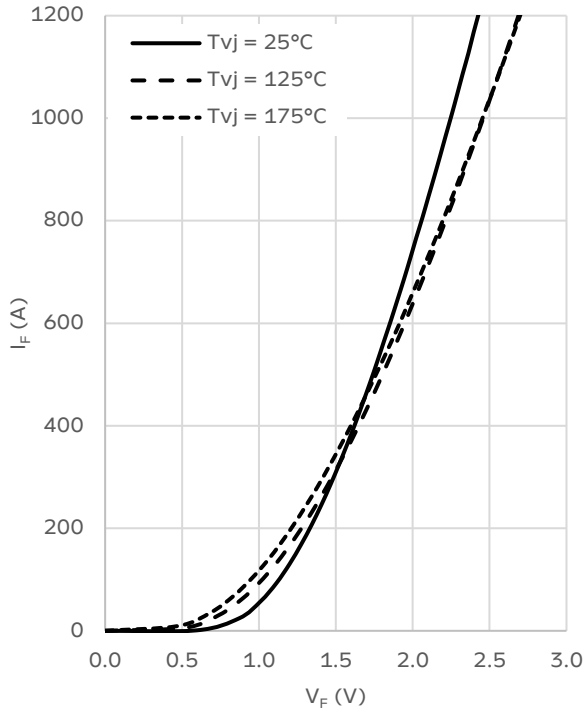






**Diode forward characteristic (typical)**

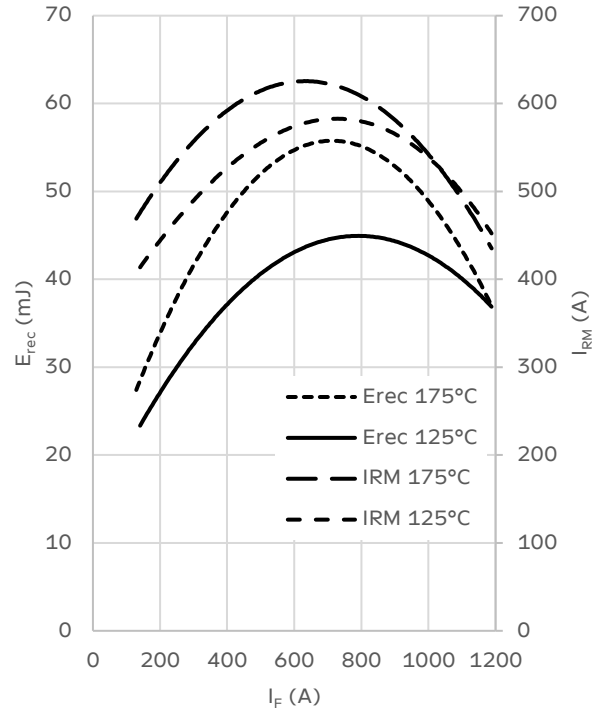
$I_F = f(V_F)$



**Diode switching characteristics (typical)**

$E_{rec} = f(I_F), I_{RM} = f(I_F)$

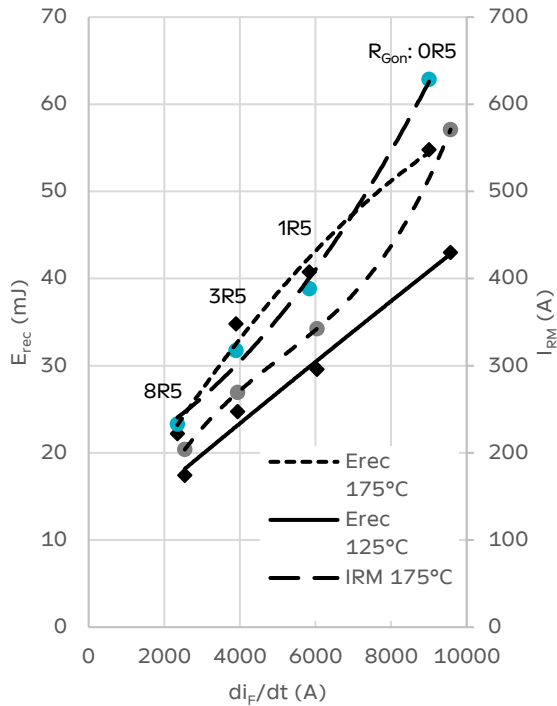
$V_{DC} = 600\text{ V}, R_{Gon} = 0.47\ \Omega$  (IGBT),  $V_{GE} = -15/+15\text{ V}$  (IGBT)



**Diode switching characteristics (typical)**

$E_{rec} = f(di/dt), I_{RM} = f(di/dt)$

$V_{DC} = 600\text{ V}, I_F = 600\text{ A}, V_{GE} = -15/+15\text{ V}$  (IGBT)



**Thermal impedance**

$Z_{th(j-c)} = f(t)$

